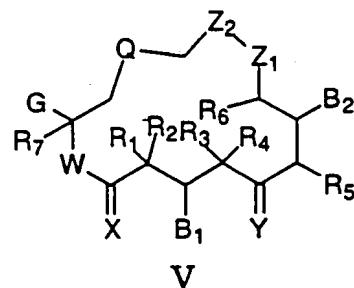


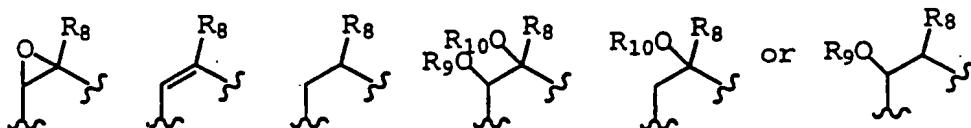
## EPOTHILONE DERIVATIVES

### Abstract of the Disclosure

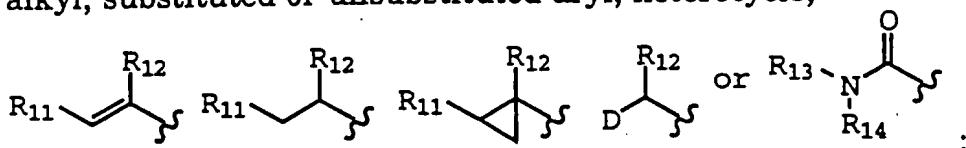
5 The present invention relates to compounds of the formula



10 Q is selected from the group consisting of



15 G is selected from the group consisting of alkyl, substituted alkyl, substituted or unsubstituted aryl, heterocyclo,



W is O or NR<sub>15</sub>;

X is O or H,H;

20 Y is selected from the group consisting of O; H,OR<sub>16</sub>; OR<sub>17</sub>,OR<sub>17</sub>; NOR<sub>18</sub>; H,NOR<sub>19</sub>; H,NR<sub>20</sub>R<sub>21</sub>; H,H; or CHR<sub>22</sub>; OR<sub>17</sub> OR<sub>17</sub> can be a cyclic ketal;

Z<sub>1</sub>, and Z<sub>2</sub> are selected from the group consisting of CH<sub>2</sub>, O, NR<sub>23</sub>, S, or SO<sub>2</sub>, wherein only one of Z and Z<sub>2</sub> is a heteroatom;

25 B<sub>1</sub> and B<sub>2</sub> are selected from the group consisting of OR<sub>24</sub>, or OCOR<sub>25</sub>, or O<sub>2</sub>CNR<sub>26</sub>R<sub>27</sub>; when B<sub>1</sub> is H and Y is OH, H they can form a six-membered ring ketal or acetal;

D is selected from the group consisting of NR<sub>28</sub>R<sub>29</sub>, NR<sub>30</sub>COR<sub>31</sub> or saturated heterocycle